

Wachs PIPE BEVEL & CUTTING MACHINES



Weld Preparation Pipe/Tube

The Wachs end prep line has been engineered for fast, precision, on-site facing and bevelling of light and heavy wall pipe, tube or casing.

The machine mandrel and chuck assembly mounts quickly to the pipe I.D. and is completely self-centering. The machine body is inserted on the mandrel shaft and requires minimal axial and radial clearance. One person can set up, operate and prep a 12" (304.8mm) schedule 80 pipe in less than 20 minutes.

Advantages like cold cutting and simultaneous land and bevel generation plus counter boring and flange facing capabilities, make the Wachs end prep line ideal for pipe maintenance and construction work.

SDB 103/3

Beveler face, bevel and counter bore 1.16" I.D. through 4.5" O.D. (29.4mm – 114.3mm). Air-, electric- and hydraulic-powered.

SDB 206/2

Beveler face, bevel and counter bore 2" I.D. through 6.625" O.D. (50mm - 168mm). Air-, electric- and hydraulic-powered.

SDB 412/2

Beveler face, bevel and counter bore 3.75" I.D. through 12.75" O.D. (95mm - 324mm). Air-, electric- and hydraulic-powered.

Boiler Maintenance Tools

These portable bevelers and cutting tools deliver maximum power and offer reduced size and weight.

Trav-L-Cutter

Models E and HE cut and bevel 6" through 72" (152.4mm – 1828.8mm) pipe and tube and cut vessels up to 33' dia. Any type of weld prep detail can be achieved from a common 30° or 37.5° bevel to multiple-angle J bevels, with counter bore and taper.

LCSF Low Clearance Split Frame Machines

14 models are available to cut, bevel and counter bore all pipe from 2" through 48" O.D. (50.8mm – 1219.2mm) on all schedules and alloys.



1. SBB 103/3
2. SDB 206/2
3. SDB 412/2
4. Boiler Maintenance Tools



6. Trav-L-Cutter
7. LCSF Low Clearance Split Frame machines

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